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**Listing of the Claims:** 

This listing of claims will replace all prior versions, and listings, of claims in this

application.

1. (currently amended) A communication bus suitable for use in a

hazardous area of a process plant to transmit electrical signals from one process device to a

second and different process device disposed within the process plant and to interrupt the

transmission of electrical signals in response to the detection of a fault condition in the

communication bus, the communication bus comprising:

a first end to connect to the one process device;

a second end to connect to the second and different process device;

a first transmission path between the first end and the second end that communicates

electrical signals in a first direction between the first end and the second end;

a second transmission path between the first end and the second end that

communicates electrical signals in a second direction between the first end and the second

end; and

a safety device coupled to each of the first and second transmission paths between the

first and second ends, wherein the safety device includes a first control unit to detect a fault

condition associated with the communication bus, and wherein the safety device further

includes a first switch unit connected to the first and second transmission paths and having a

closed position allowing a flow of electrical signals along the first and second transmission

paths and an open position preventing the flow of electrical signals along the first and second

transmission paths, and wherein the first control unit causes the first switch unit to move to

the open position to interrupt the flow of electrical signals between the first and second ends

along each of the first and second transmission paths in response to detecting a fault

condition in the communication bus at the first control unit.

2. (original) The communication bus of claim 1, wherein the detected fault

condition associated with the communication bus includes at least one of an open circuit, an

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electrical discontinuity, a cut in the communication bus, a severed communication bus, and a

disconnected end of the communication bus.

3. (currently amended) The communication bus of claim 1, further including a

third transmission path and a fourth transmission path, wherein between the first and second

ends and coupled to the safety device is coupled to each of the third and fourth transmission

paths, wherein the first control unit is configured to detect the fault condition on the third

transmission path and to cause the first switch unit to move to the open position to interrupt

the flow of electrical signals between the first and second ends along each of the first and

second transmission paths in response to detecting the fault condition on the third

transmission path at the first control unit.

4. (currently amended) The communication bus of claim 3, wherein each of the

first, second, and third, and fourth transmission paths includes twisted pair cable or coaxial

cable.

5. (currently amended) The communication bus of claim 3, wherein the

first control unit includes a first control device coupled to the third transmission path-and a

second control device coupled to the fourth transmission path, and wherein the first control

device includes a first signal source that generates an electrical signal that is communicated in

the first direction along the third transmission path, and wherein the second control device

includes a second signal source that generates an electrical signal that is communicated in the

second direction along the fourth transmission path.

6. (currently amended) The communication bus of claim 5, wherein the

first control device includes a first sensor that measures an electrical characteristic associated

with the third transmission path, and wherein the second control device includes a second

sensor that measures an electrical characteristic associated with the fourth transmission path.

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(currently amended) The communication bus of claim 6, wherein the

measured electrical characteristic associated with each of the third and fourth transmission

paths includes path is one of current, voltage, or and resistance.

8. (currently amended) The communication bus of claim 6, wherein the

first control device includes a first comparator that compares the measured electrical

characteristic associated with the third transmission path to a normal operational value, and

wherein the second control device includes a second comparator that compares the measured

electrical characteristic associated with the fourth transmission path to the normal operational

value.

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7.

9. (currently amended) The communication bus of claim 8, wherein the <u>first</u>

switch unit includes a first switch coupled to the first control device-and a second switch

coupled to the second control device.

10. (canceled)

11. (currently amended) The communication bus of claim 9, wherein the first

switch includes a first relay and a second relay, and the second switch includes a third relay

and a fourth relay, wherein each of the first and second relays is coupled to the first control

device, and wherein each of the third and fourth relays is coupled to the second control

device.

12. (currently amended) The communication bus of claim 11, wherein

the first control device energizes and de-energizes coils associated with each of the first and

second relays, and wherein the second control device energizes and de energizes coils

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associated with each of the third and fourth relays to open and close the first and second

<u>relays</u>.

13. (canceled)

14. (currently amended) The communication bus of claim 4311, wherein each of

the first, and second, third, and fourth relays includes contacts that are closed during normal

operation.

15. (currently amended) The communication bus of claim 14, wherein

the first control device opens the contacts of the first and second relays in response to a

change in the measured electrical characteristic associated with the third transmission path

from the normal operational value, and wherein the second control device opens the contacts

of the third and fourth relays in response to a change in the measured electrical characteristic

associated with the fourth transmission path from the normal operational value.

16. (currently amended) A safety device adapted for use in a hazardous

area of a process plant, the safety device comprising:

a communication bus including a first end to connect to one process device and a

second end to connect to a second process device, and including a-first, second and third

transmission line-paths disposed between and communicatively connecting the first end and

the second end and a second transmission line, wherein both the first and second transmission

lines paths are disposed between the one process device and the second process device

disposed at different locations within the process plant and at least-the first and second

transmission line is paths are coupled to communicate electrical signals between the one

process device and the second process device;

a <u>first</u> control unit coupled to the <u>second third</u> transmission <u>line path</u> to detect a fault

condition on the third transmission path associated with the communication bus; and

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a <u>first</u> switch unit coupled to the first <u>and second</u> transmission <u>line-paths</u> between the first end and the second end and to the <u>first</u> control unit and having a closed position allowing a flow of electrical signals along the first <u>and second</u> transmission <u>line-paths</u> and an open position preventing the flow of electrical signals along the first <u>and second</u> transmission <u>line-paths</u>, wherein the <u>first</u> control unit causes the <u>first</u> switch unit to move to the open position to interrupt the flow of electrical signals along the first <u>and second</u> transmission <u>line-paths</u> between the first end and the second end in response to detecting <u>a-the-fault</u> condition

17. (currently amended) The safety device of claim 16, wherein the <u>first</u> control unit includes a sensor to measure an electrical characteristic associated with the <u>second</u> third transmission <u>line</u>path.

associated with the communication bus on the third transmission path at the first control unit.

- 18. (currently amended) The safety device of claim 17, wherein the measured electrical characteristic associated with the second third transmission line-path includes one of current, voltage, or and resistance.
- 19. (currently amended) The safety device of claim 17, wherein the <u>first</u> control unit includes a comparator to compare the measured electrical characteristic associated with the <del>second</del> third transmission <del>line</del> path to a normal operational value.
- 20. (currently amended) The safety device of claim 19, wherein the first transmission line includes a first transmission signal path to communicate communicates electrical signals in a first direction, and a the second transmission signal path to communicate communicates electrical signals in a second direction.
- 21. (currently amended) The safety device of claim 20, wherein the second transmission line includes a third transmission signal path to communicate

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communicates electrical signals in the first direction, and a fourth transmission signal path to

communicate electrical signals in the second direction.

22. (currently amended) The safety device of claim 21, wherein each of the first,

second, and third, and fourth transmission signal paths includes one wire or two wires.

23. (currently amended) The safety device of claim 21, wherein the <u>first</u> control

unit includes a first control device coupled to the third transmission signal path and a second

control device coupled to the fourth transmission signal path.

24. (currently amended) The safety device of claim 23, wherein the first switch

unit includes a first switch, and a second switch each coupled to the first control device, a

third switch, and a fourth switch, wherein each of the first and third switches switch is

coupled to the first transmission signal-path, and wherein each of the second and fourth

switches switch is coupled to the second transmission signal path.

25. (canceled)

26. (currently amended) The safety device of claim 25, wherein each of the first,

and second, third, and fourth switches includes contacts that are closed during normal

operation.

27. (currently amended) The safety device of claim 26, wherein the first control

device operates to open the contacts of the first and second switches in response to a change

in the measured electrical characteristic associated with the third transmission signal path

from the normal operational value, and wherein the second control device operates to open

the contacts of the third and fourth switches in response to a change in the measured electrical

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characteristic associated with the fourth transmission signal path from the normal operational

<del>value</del>.

28. (currently amended) The safety device of claim 16, wherein each of the first

and second transmission lines-paths includes a twisted pair cable or a coaxial cable.

29. (currently amended) The safety device of claim 16, wherein the first

and second transmission line communicates paths communicate electrical signals using a

communication protocol based on Ethernet, Fieldbus, HART, PROFIBUS, WORLDFIP,

Device-Net, As-Interface, or CAN.

30. (currently amended) The safety device of claim 16, wherein the <u>first</u>

control unit includes a signal source that operates to generate an electrical signal that is

communicated along the second third transmission linepath.

31. (currently amended) A method for providing a communication bus

suitable for use in a hazardous area of a process plant, the method comprising:

communicating electrical signals from a first process device to a second process

device by communicating the electrical signals from a first end of the communication bus to a

second end of the communication bus along a first transmission path and a second

transmission path disposed between and communicatively connecting the first end and the

second end of the communication bus;

communicating electrical signals along a second-third transmission path within the

communication bus;

measuring an electrical characteristic associated with the second third transmission

path;

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detecting a fault condition associated with the communication bus in response to the

measured electrical characteristic associated with the second third transmission path; and

interrupting the flow of electrical signals along the first and second transmission path

paths at a point between the first end and the second end of the communication bus in

response to detecting a fault condition associated with the communication bus on the second

third transmission path.

32. (original) The method of claim 31, wherein detecting the fault condition

associated with the communication bus includes detecting at least one of an open circuit, an

electrical discontinuity, a cut in the communication bus, a severed communication bus, and a

disconnected end of the communication bus.

33. (currently amended) The method of claim 31, wherein communicating

electrical signals along the first and second transmission path-paths includes communicating

electrical signals in a first direction along a first pair of transmission wires of the first

transmission path and communicating electrical signals in a second direction along a second

pair of transmission wires of the second transmission path, and wherein communicating

electrical signals along the second-third transmission path includes communicating electrical

signals in the first direction along a third pair of transmission wires-and-communicating

electrical signals in the second direction along a fourth pair of transmission wires of the third

transmission path, wherein the fault condition is detected on the third pair of transmission

wires.

34. (currently amended) The method of claim 31, wherein communicating

electrical signals along the first and second transmission path-paths includes communicating

electrical signals in a first direction along a first transmission wire of the first transmission

path and communicating electrical signals in a second direction along a second transmission

wire of the second transmission path, and wherein communicating electrical signals along the

second third transmission path includes communicating electrical signals in the first direction

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along a third transmission wire-and communicating electrical signals in the second direction

along a fourth transmission wire of the third transmission path, wherein the fault condition is

detected on the third transmission wire.

35. (currently amended) The method of claim 31, wherein measuring the

electrical characteristic associated with the second third transmission path includes measuring

current, voltage, or resistance.

36. (currently amended) The method of claim 31, further including comparing

the measured electrical characteristic associated with the second third transmission path to a

normal operational value.

37. (currently amended) The method of claim 36, wherein interrupting the flow

of electrical signals along the first and second transmission path paths includes opening

switch contacts coupled to the first and second transmission path-paths in response to a

change in the measured electrical characteristic associated with the second-third transmission

path from the normal operational value.

38. (previously presented) The communication bus of claim 1, further

including a third transmission path and a fourth transmission path connected in a loop within

the communication bus, wherein the safety device is coupled to each of the third and fourth

transmission paths and wherein the control unit includes a signal source to send a generated

signal through the third transmission path and receives a received signal on the fourth

transmission path and detects a fault condition based on the received signal.

39. (currently amended) The communication bus of claim 401, wherein the

safety device includes an intrinsically safe housing and the first control unit and the first

switch unit are disposed in the intrinsically safe housing.

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40. (currently amended) The communication bus of claim 101, wherein the

safety device includes an explosion proof housing and the first control unit and the first

switch unit are disposed in the explosion proof housing.

41. (new) The communication bus of claim 3, further including a fourth

transmission path between the first end and the second end and coupled to the safety device,

wherein the safety device comprises:

a first switch assembly coupled to each of the first, second, third and fourth

transmission paths proximate the first end of the communication bus and including the first

control unit and the first switch unit; and

a second switch assembly couple to each of the first, second, third and fourth

transmission paths proximate the second end of the communication bus, wherein the second

switch assembly includes a second control unit configured to detect a fault condition

associated with the communication bus on the fourth transmission path, and a second switch

unit connected to the first and second transmission paths and having a closed position

allowing a flow of electrical signals along the first and second transmission paths and an open

position preventing the flow of electrical signals along the first and second transmission

paths, wherein the second control unit is configured to cause the second switch unit to move

to the open position to interrupt the flow of electrical signals between the first and second

ends along each of the first and second transmission paths in response to detecting the fault

condition on the fourth transmission path at the second control unit.

42. (new) The communication bus of claim 41, wherein at least one of the first

switch assembly and the second switch assembly is housed in a protective enclosure.

43. (new) The safety device of claim 21, comprising:

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a fourth transmission path communicating electrical signals in the second direction, wherein the first control unit is coupled to the third transmission path proximate the first end of the communication bus and the first switch unit is coupled to the first and second transmission lines proximate the first end of the communication bus;

a second control unit coupled to the fourth transmission path proximate the second end of the communication bus to detect a fault condition on the fourth transmission path associated with the communication bus; and

a second switch unit coupled to the second control unit and to the first and second transmission paths between the first end and the second end proximate the second end, and having a closed position allowing a flow of electrical signals along the first and second transmission paths and an open position preventing the flow of electrical signals along the first and second transmission paths, wherein the second control unit causes the second switch unit to move to the open position to interrupt the flow of electrical signals along the first and second transmission paths between the first end and the second end in response to detecting a fault condition associated with the communication bus on the fourth transmission path at the second control unit.